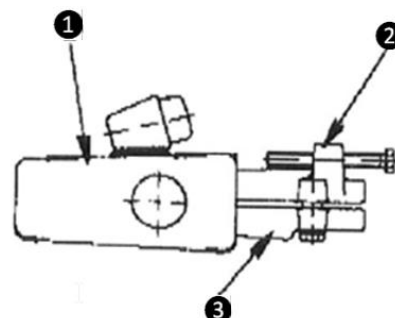


ASSEMBLY INSTRUCTIONS	AI 077
WEDGE TYPE PULLING CLAMP	

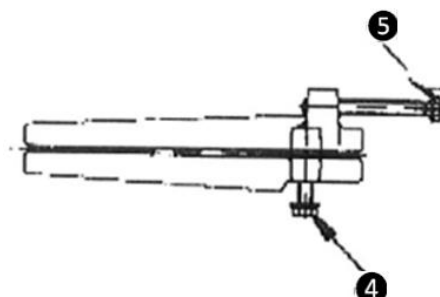
Assembly:

1. Clean the conductor in the area of the clamping point. New conductors have to be cleaned with cotton waste, old ones with wire brush.

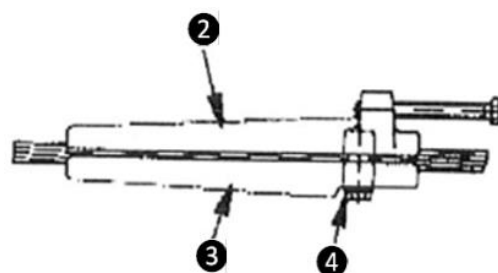
2. Pull the pair of wedges **2** and **3** out of the clamp body **1**



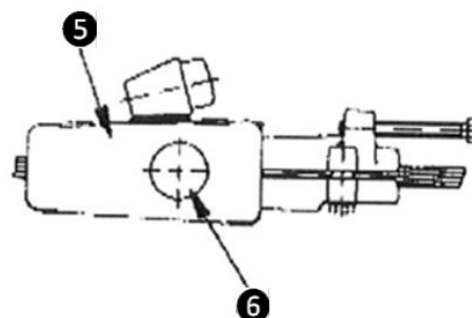
3. Remove the screws **4** from the pair of wedges and **turn the set-screw 5 fully back!**



4. Place the wedges **2** and **3** onto the conductor and tighten the screws **4** alternately and uniform up to the torques stated on the drawing.



5. Open the clamp body **5** and run it over the conductor. Close the clamp body and slip it onto the assembled pair of wedges. Place the loops of the pulling rope over the strain trunnion **6** and draw the conductor.

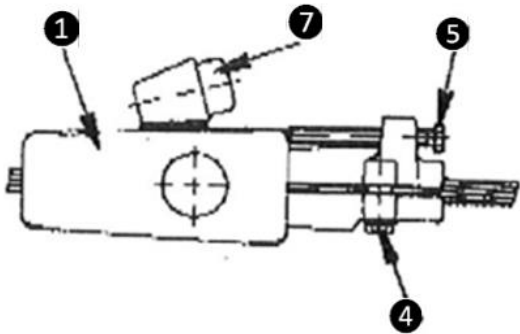


REV.	-	12.06.2018 / ELH	LANGUAGE	PAGE
	A	23.04.2024 / EUS		1 of 2
			EN	

ASSEMBLY INSTRUCTIONS	AI 077
WEDGE TYPE PULLING CLAMP	

Disassembly:

- 1. Release the pulling clamp and remove the pulling rope.
- 2. Detach the clamp body ❶ from the pair of wedges with the help of thighten the set-screw ❺ or by hammering on the impact point ❷.
- 3. Pull the clamp body ❶ back and take it off.
- 4. Unscrew the screws ❹ and take off the wedges.



Maintenance and care:

The sliding surfaces of wedges and body should be kept clean.
Cleaning and re-lubrication of that surfaces increase the working safety of the wedge type pulling clamp and extend its service lifetime.

REV.	-	12.06.2018 / ELH		LANGUAGE	PAGE
	A	23.04.2024 / EUS		EN	2 of 2